

Lloyd's Register Verification

The Management System for:

ISO 3834-2: 2005

**Quality Requirements for the Fusion Welding of Metallic Material –
Comprehensive Quality Requirements**

In accordance with LRV procedures, it is hereby certified that:

LOHKOASENNUS OY
Suojatie 5, Halli 18-1, 26100 Rauma
FINLAND

Applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	Autorampit, matkustajasillat, satamalaitteet ja muut kantavat teräs- ja alumiinirakenteet
Product Standards:	Asiakas vaatimukset, EN 1090 ja Konedirektiivi
Welding and Inspection Standards:	EN ISO5817, EN ISO 8501-3, EN ISO15614 -1, EN ISO15609-1, EN ISO9606, EN ISO14731
Parent Materials:	Materiaali ryhmät: 1, 2.1, 8.1, 22 standardiin PD CEN ISO/TR15608.mukaisesti
Welding and Allied Processes:	EN ISO 4063: 111, 114, 121, 131, 135, 136, 138, 141
Responsible Welding	Juho Isotalus (Kattavat tiedot)

Co-ordinator:

Certificate Number: HEQ 6015019/2

Original Approval: 6 February 2015

Current Certificate: 3 March 2018

Expiry Date: 6 February 2023




R.A.Pennycook on behalf of Lloyd's Register Verification

*Lloyd's Register Verification Limited (Reg. no. 4929226) is a limited company registered in England and Wales. Registered office: 71 Fenchurch Street, London, EC3M 4BS, UK.
A subsidiary of Lloyd's Register Group Limited.*

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Comments

Validity of the Certificate

This Certificate remains valid provided:

There is no change to the Recognised Welding Coordinator.

LRV is permitted to perform the annual verification.

No modifications occur which affect the validity of the certificate. If such modifications do occur LRV is to be informed immediately by the manufacturer so that a decision on validity of the certificate can be made.

Note:

If a valid certificate is to be renewed, the renewal must be applied for at least **two months** before the end of the period of validity of the current certificate.

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The Management System for:

ISO 3834-2: 2005

**Quality Requirements for the Fusion Welding of Metallic Material –
Comprehensive Quality Requirements**

In accordance with LRV procedures, it is hereby certified that:

LOHKOASENNUS OY
Suojatie 5, Halli 18-1, 26100 Rauma
FINLAND

Applies a quality and welding management system in line with the above standard for the following scope:

Product Type:	Steel and aluminium constructions, port equipment, car ramps and passenger gangways
Product Standards:	Clients specifications, EN 1090 and Machine Directive
Welding and Inspection Standards:	EN ISO5817, EN ISO 8501-3, EN ISO15614 -1, EN ISO15609-1, EN ISO9606, EN ISO14731
Parent Materials:	Material Group 1, 2.1, 8.1, 22 as per PD CEN ISO/TR15608.
Welding and Allied Processes:	EN ISO 4063: 111, 114, 121, 131, 135, 136, 138, 141
Responsible Welding Co-ordinator:	Juho Isotalus: Comprehensive knowledge

Certificate Number: HEQ 6015019/2

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